



# Rahway Steel Drum Co., Inc.

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Cranbury, NJ 08512

[www.rahwaysteeldrum.com](http://www.rahwaysteeldrum.com)

Phone 609-308-2861

Fax: 732-382-6713

Date: 10/22/15

Customer:

RSD drum Code: 5THLGSC

Container Type: 5 gallon tight head lined

Dimensions: Inside Diameter: 11 1/4"  
Outside Height: 13 1/2"

Steel Thickness: Top: 24 gauge  
Body: 24 gauge  
Bottom: 24 gauge

Flanges: 2 1/8" with pull spout

Caps: 2 1/8" screw cap

Ring: N/A

Cover Gasket: N/A

Exterior Color Head: Grey  
Body: Grey  
Bottom: Any

Interior: Lined Unichrome 100% Phenolic

Embossing UN: 1A1/Y2.1/300

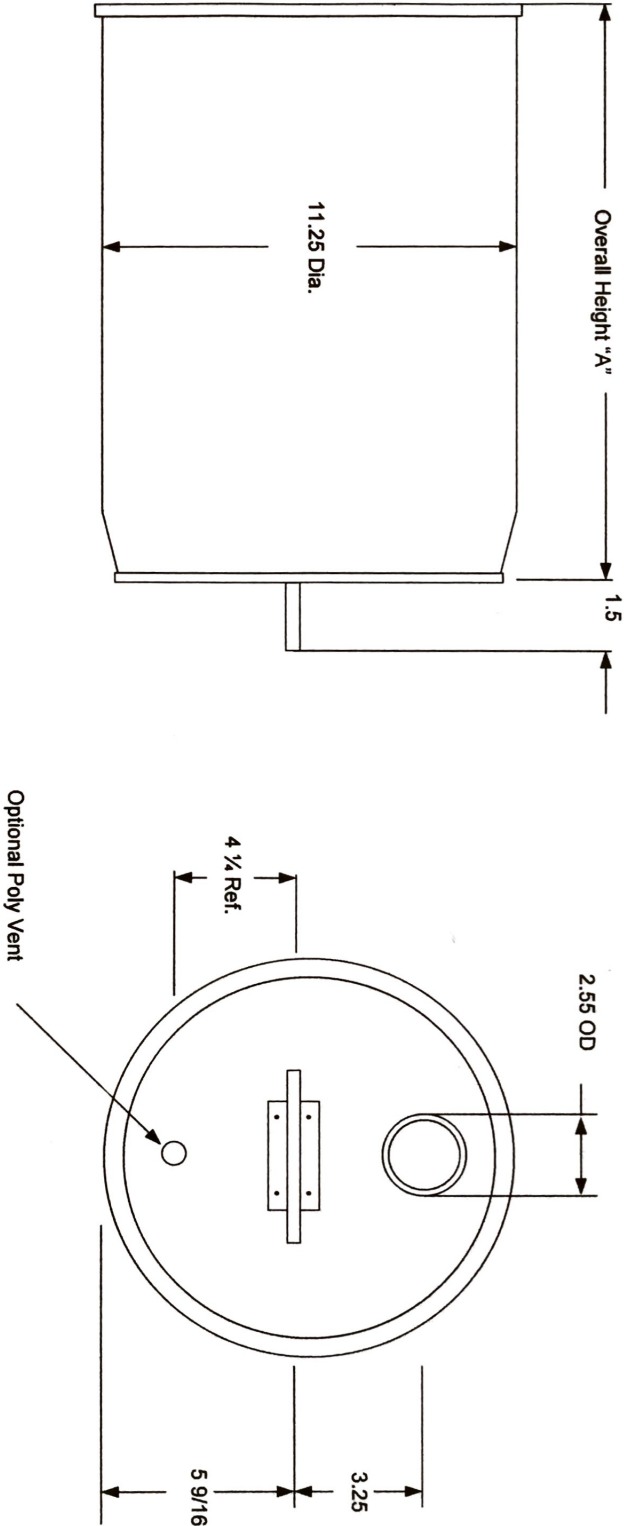
Special Instructions: Pallets at 48&36

Approved By: William B Guttridge 10/22/15

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Vice President

1 1/4" Diameter Tight Heads

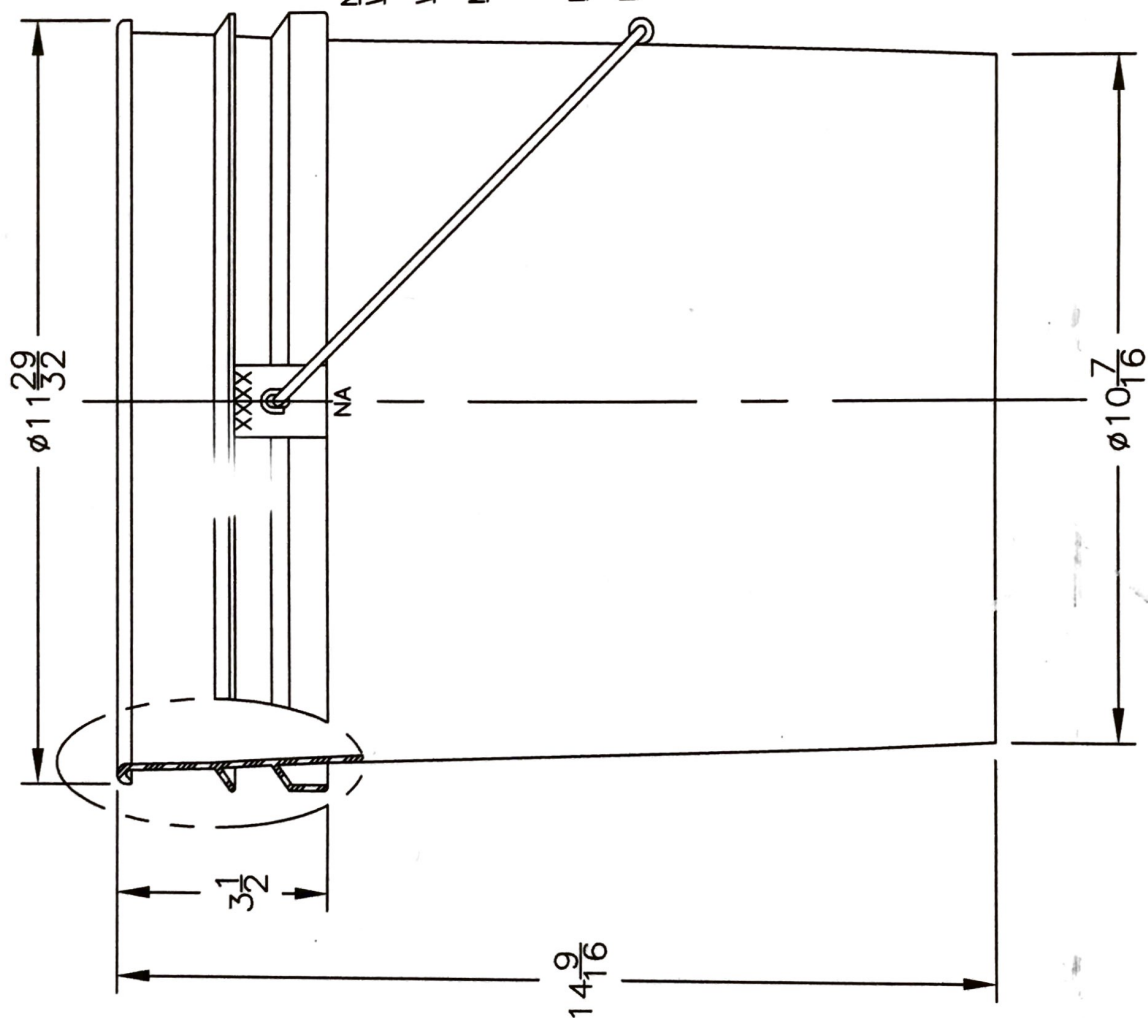


Capacity Gals and Liters

|               |       |       |      |        |         |       |
|---------------|-------|-------|------|--------|---------|-------|
|               | 3     | 3 1/2 | 5    | 20L    | 6 / 23L | 7     |
| Dimension "A" | 8.875 | 9.75  | 13.5 | 14.625 | 16.312  | 18.75 |

All Dimensions +/- 1/16"

|                        |         |                             |       |        |     |
|------------------------|---------|-----------------------------|-------|--------|-----|
| Blank Size 1/4" x 5/8" |         | Phoenix Container           |       |        |     |
| SIZE                   | PCOM NO | 1 1/4" Diameter Tight heads |       | DWG NO | REV |
| SCALE                  | None    | Date: 1/19/2008             | SHEET | 1 OF 1 |     |

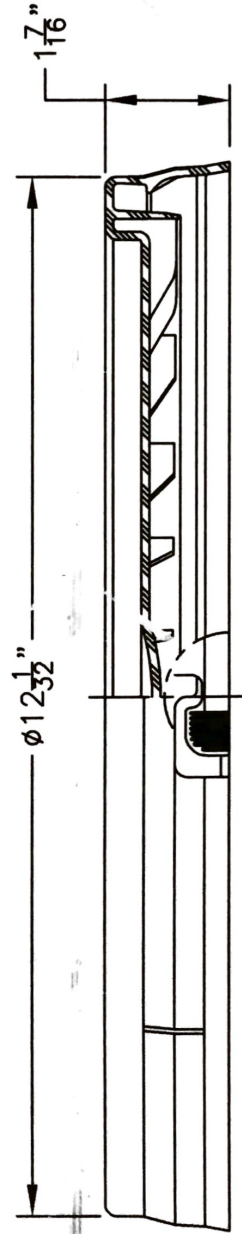
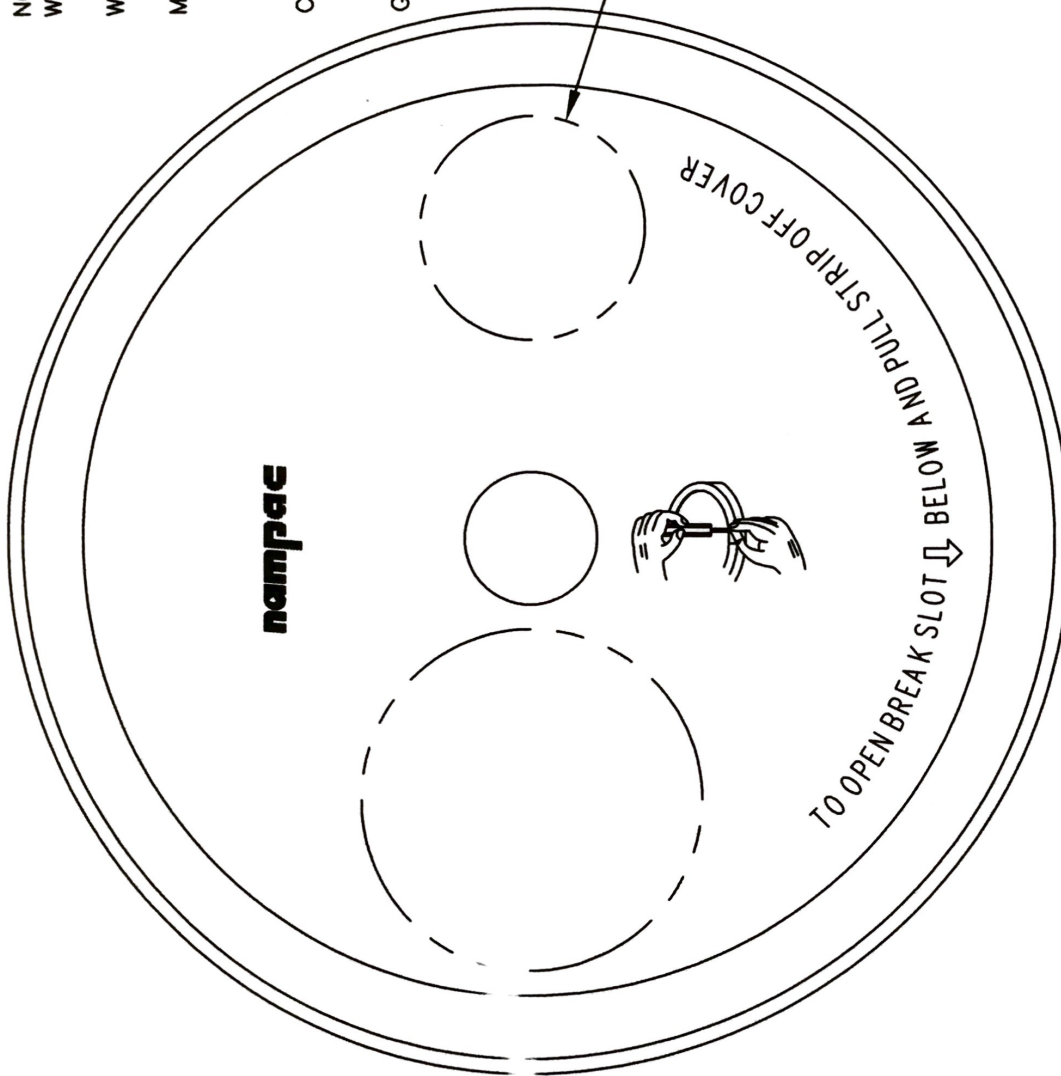


NOTES:  
 WEIGHT: \* - 940 GRAMS  
 WALL THICKNESS: \* - .090"  
 MATERIAL: \* - PREMIUM HDPE INJECTION RESIN  
 \* - AVAILABLE IN A WIDE RANGE OF COLORS  
 TO MEET CUSTOMER NEEDS  
 DECORATION: \* - MULTIPLE PRINT & LABEL OPTIONS AVAILABLE  
 HANDLES: \* - WIRE HANDLE WITH PLASTIC GRIP  
 \* - ALL PLASTIC HANDLE AND GRIP

| REV# | CHANGE                    | DATE     | BY  | DATE: 08/28/00 |                                                                                       |
|------|---------------------------|----------|-----|----------------|---------------------------------------------------------------------------------------|
| 1    | UPDATED PER MARKED PRINT  | 09/13/03 | WES | SCALE: NTS     |  |
| 2    | STANDARDIZED NOMENCLATURE | 09/13/04 | BMD | MATERIAL: HDPE |                                                                                       |
| 3    | ADDED HANDLE NOTE         | 5/1/07   | BMD | DRAWN BY CC    |                                                                                       |
|      |                           |          |     | CHECKED:       | DESCRIPTION: 5 GALLON LOW BEAM<br>RING 90 MIL PAIL                                    |
|      |                           |          |     | APPROVED:      | DRAWING # P-0050G-090-LBR                                                             |

NOTES:  
 WEIGHT: -290 GRAMS  
 WALL THICKNESS: -.090"  
 MATERIAL:  
 \* PREMIUM HDPE INJECTION RESIN  
 \* AVAILABLE IN A WIDE RANGE OF COLORS TO MEET CUSTOMER REQUIREMENTS  
 CLOSURES:  
 \* MULTIPLE PUSH & CRIMP ON SPOUT OPTIONS AND SCREW CAP AVAILABLE  
 GASKETS:  
 \* BLACK FDA GASKETS STANDARD  
 \* MULTIPLE COMPOUNDS AVAILABLE

"UN SOLIDS" AVAILABLE



| REV# | CHANGE                     | DATE      | BY  | DATE: 06/28/00 |  |
|------|----------------------------|-----------|-----|----------------|---------------------------------------------------------------------------------------|
| 1    | UPDATED PER MARKED PRINT   | 07/18/03  | WES | SCALE: NTS     |                                                                                       |
| 2    | DRG NO. WAS C-0050-090-TS1 | 14-OCT-03 | FAB | MATERIAL: HDPE |                                                                                       |
| 3    | STANDARDIZED NOMENCLATURE  | 09/21/04  | BMD | DRAWN BY CC    |                                                                                       |
|      |                            |           |     | CHECKED: TR    | DESCRIPTION: 5 GALLON TEAR SKIRT<br>90 MIL STANDARD COVER                             |
|      |                            |           |     | APPROVED:      |                                                                                       |
|      |                            |           |     |                | DRAWING # C-0050-090-TS-STD                                                           |